

JESSE ORTIZ

(Averaging 17-19 barrels per day)

WES GARLOCK

START UP

1. Clean 4 presses
2. Initiate four (4) presses running
3. Wand check (hourly)
4. 1/2 hour conformity checks:
 - * weight
 - * size
 - * hardness
5. Physically retrieve barrels for balk-off (8 at a time)
6. Line the barrels with foil bags
7. Check barrels for fullness of product
 - * If barrel is full, replace the barrel
 - a. Roll the barrel approximately 10ft.
 - b. Lift the barrel and place it on a weight scale
 - * If the weight is low:
 - a. Manually add more product using a scooper
 - * If the weight is high:
 - a. Manually remove the product using a scooper

SEALING PROCESS

8. Manually roll the barrel onto a skid.
9. Using hands-on technique, press down removing excess air.
10. Apply the "iron" to the bag, creating a seal
11. Put the lid on.
12. Red tag the bag (to prevent tampering) with a barrel sealer

PIRATE LABELING

13. Record the eight digit sealer number on the tag
14. Record name (Pltf used his initials only)

15. Record Flavor

16. Record Shift

16. Record Date Product Made

ADDITIONAL DUTIES OF ADD-ON (HOPPER)

1. Hourly metal checks
2. Random checks to Hopper:
 - * volume of candy (how much candy in hopper)
 - * volume of candy in mixing tank.

If Enough Candy:

- * return to presses

If Not Enough Candy:

- * Mix Candy
- * Remove the Tops
- * Roll the barrels about 20 ft plug in the mixer and mix the candy
- * Unplug the mixer, pull the mix to the belt
- * Open the chute and pour candy into the holding tank

CONTINUE HOURLY AND 1/2 METAL CHECKS.**START UP**

1. Clean 2-3 presses
2. Initiate 2-3 presses
3. 1/2 hour conformity checks
 - * weight
 - * size
 - * hardness
4. Rolling 335 lb barrels from the press to the pallet (as needed)
5. Monitor the 328 Breathsaver Presses
5. Balk-off for extra tablets (as needed)
6. Continue hourly a 1/2 conformity checks

Ex. 1